

Date: Thursday, 19/04/2007 12:57:20 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STEM
Job Number	: 31957A		
Estimate Number	: 10394		
P.O. Number	:	Part Number	: D29681
This Issue	: 19/04/2007	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2968
First Issue	: / /	Project Number	: N/A
Previous Run	: 31956A	Drawing Revision	: B1
		Material	:
Written By	:	Due Date	: 26/04/2007
Checked & Approved By	:	Qty:	40
Comment	: Est:C 03.04.11 Reformat; Incorporated D2968-1/-5 KJ/RF	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M4130NR0750	4130 steel rod .750"
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Comment: Qty.: 0.4550 f(s)/Unit Total : 18.1986 f(s)
 Material: AISI 4130 Ø 3/4 " Bar
 (M4130N-R0.750) Batch: _____
 Identify AS D2968-1

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1-Turn Blank as per Folio FA047 and Dwg D2968
 2-Deburr, no sharp edges

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 1- Machine as per Folio FA047 and Dwg D2968
 2- Deburr

5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

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6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

